

Ship ASAP - Eagle!

Work Order ID 71527

Wednesday, July 06, 2011 11:08:56 AM



PRELIMINARY ISSUE

Page 1

Item ID: D4331-043
Revision ID: PRELIM
Item Name: Firewall Assembly

Accept



Setup Start



Stop



Start Date: 7/6/2011 Start Qty: 1.00
Required Date: 7/7/2011 Req'd Qty: 1.00



Cust Item ID:
Customer:

Reference:

Approvals: Process Plan: *U*
QC:

Date:
Date:

Tooling:
SPC (Y/N):

Date:
Date:

Run Start
Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4331	PA1

100	Pick Kit	0.00
-----	----------	------



Packaging Memo

Packaging

110		0.00
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Small Fab Memo
Small Fab ASSEMBLE AS PER DWG

Large Fab
mf 11-07-07

EL 11-7-13 (41)

120	QC5- Inspect part completeness to step on W/O	0.00
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QC Memo

Quality Control

- inspected by PA1

Dugan by

8/14/13 (a)

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Page 2

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Accept



Setup Start



Stop



Start Date: 7/6/2011 Start Qty: 1.00
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Cust Item ID:
Customer:

Reference:

Approvals: Process Plan: _____ Date: _____
QC: _____ Date: _____

Tooling: _____ Date: _____
SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Identify as per dwg & Stock Location: <i>QA</i>	0.00							
Packaging Packaging	Memo	0.00							
140 	QC21- Final Inspection - Work Order Release	0.00							
QC Quality Control	Memo	0.00							

POSITIVE RECALL

EFFECTIVE 7/6/11 AUTH *h*

RELEASED _____ DATE _____

QD2334
W 11/08/13

Picklist Print

Wednesday, July 06, 2011 11:08:53 AM

Page 1

Work Order ID: 71527

Parent Item: D4331-043

Parent Item Name: Firewall Assembly




Start Date: 7/6/2011

Required Date: 7/7/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A NEW IOSSUE 11-07-06 JLM VERIFIED BY:EC

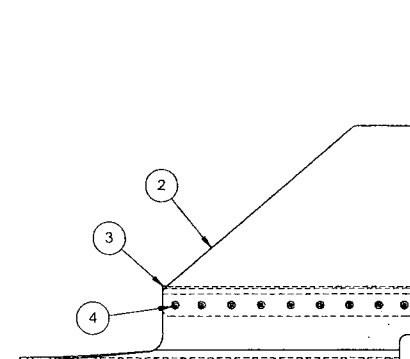
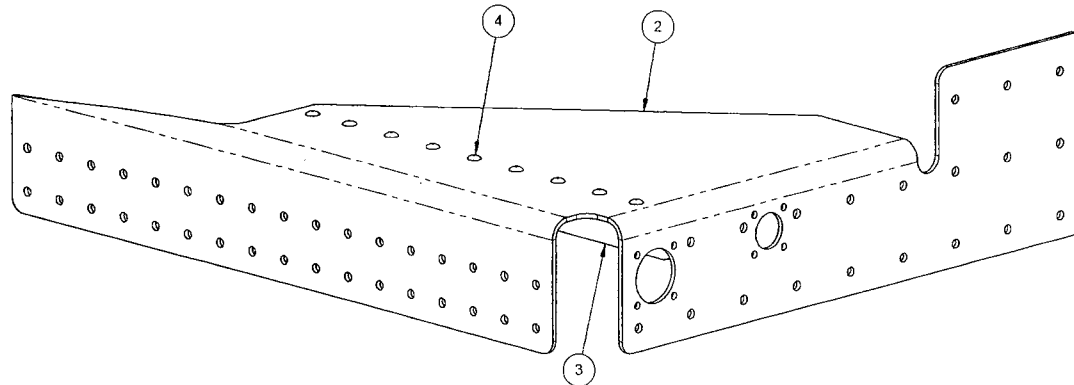
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4331-5  Firewall		Manufactured	No				Each	0.0000		1			



A 11-7-13

~~71527~~ 71531 X1

ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	D4331-041	DOUBLER ASSEMBLY
2	1	D4331-1	DOUBLER
3	1	D4331-3	ANGLE
4	9	MS20470AD4-3	RIVET



D4331-041 DOUBLER ASSEMBLY

PRELIMINARY ISSUE

11.02.03

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 0.34 lbs

PA1	NEW ISSUE		11.02.03
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	11.02.03		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO.
D4331

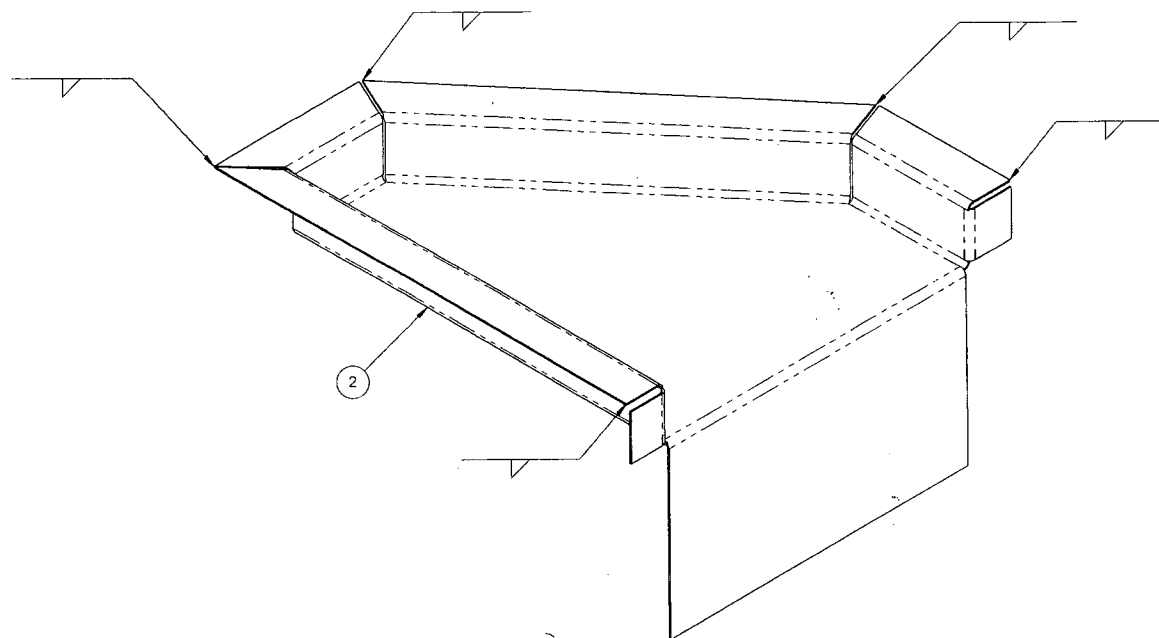
REV. PA1
SHEET 1 OF 8

TITLE
DOUBLER

SCALE
NTS

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ITEM NO.	QTY. -043	PART NUMBER	DESCRIPTION
1	X	D4331-043	FIREWALL ASSEMBLY
2	1	D4331-5	FIREWALL



D4331-041 FIREWALL ASSEMBLY

PRELIMINARY ISSUE

11.02.03

71527

DESIGN	JS	DART AEROSPACE LTD	
DRAWN	JS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JS	DRAWING NO.	REV. PA1
MFG. APPR.		D4331	SHEET 2 OF 8
APPROVED		TITLE	SCALE
DE APPR.		DOUBLER	NTS
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